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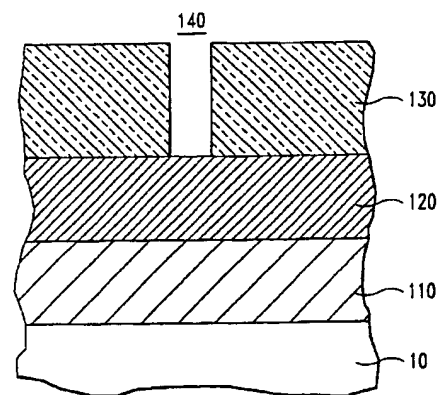
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(54) **Dual Damascene process having tapered vias**

(57) A process for forming a dual-damascene interconnect employs a spun-on organic layer above an interlayer dielectric having a set of apertures for vias that forms tapered regions about the apertures without penetrating the apertures. The slope of the tapered regions is transferred during the etching process to form self-aligned tapered vias. A silicon substrate (10) over which an oxide or other insulating layer (110) is first formed. A layer first level of metal interconnect (120) and a layer of SiO<sub>2</sub> (130) are formed insequent onto the structure, then an aperture (140) extending down to and stopping on metal interconnect layer is formed. Now an anti-reflective coating (ARC) layer (135) is put down and spun onto the structure. Unexpectedly, the surface tension of the ARC layer prevents the ARC material from getting into the aperture but forms a tapered rim at its edge (as illustrated). After baking the ARC layer, a layer of resist (150) is deposited, exposed, and developed to form a novel aperture (142). An non-isotropic etch using CF<sub>4</sub>/O<sub>2</sub> chemistry as the etching gas is performed, then both the resist and ARC layer are stripped. The result is an aperture having a tapered bottom section which, when filled with metal (147/147) and polished to become level with the top of SiO<sub>2</sub> layer produces the chemical Damascene interconnect.



**FIG. 1A**

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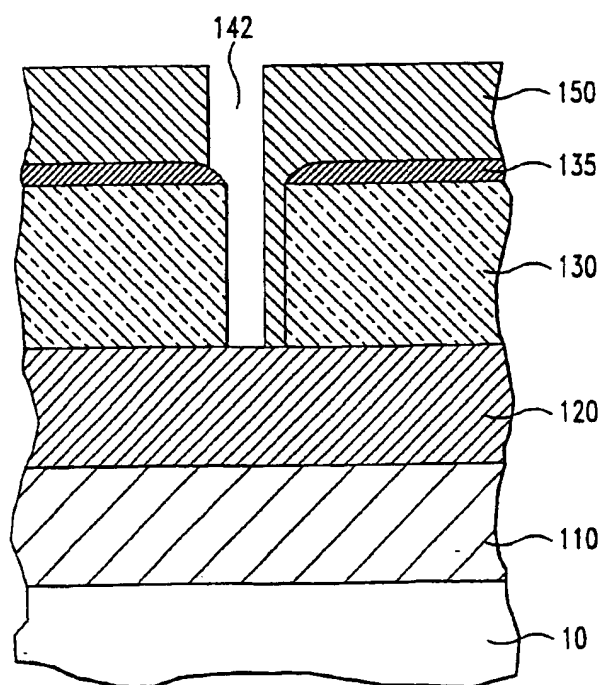


FIG. 1B

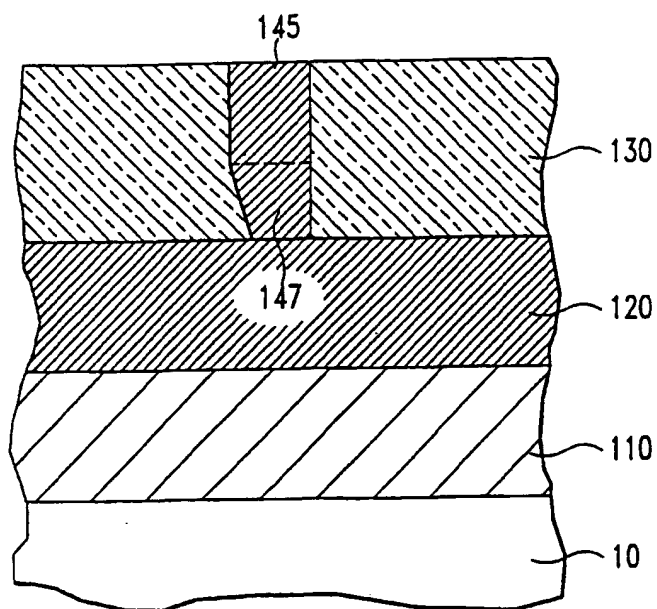


FIG. 1c



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## EUROPEAN SEARCH REPORT

Application Number  
EP 96 48 0062

| DOCUMENTS CONSIDERED TO BE RELEVANT  |   |  |  |
|--|---|--|--|
| Category   | Citation of document with indication, where appropriate, of relevant passages   | Relevant to claim                                  | CLASSIFICATION OF THE APPLICATION (Int.Cl.6) |
| A  | PATENT ABSTRACTS OF JAPAN<br>vol. 010, no. 129 (E-403), 14 May 1986<br>& JP-A-60 261141 (ROOMU KK), 24 December 1985,<br>* abstract *   | 1  | H01L21/768                                   |
| A  | EP-A-0 529 321 (APPLIED MATERIALS INC) 3<br>March 1993<br>* column 1, line 45 - column 1, line 58 *<br>* column 2, line 40 - column 5, line 21 *<br>* column 1, paragraph 1; claims 1-15;<br>figure 1 * | 3,4  |  |
| D,A  | US-A-4 461 672 (MUSSEY MARY E) 24 July<br>1984<br>* the whole document *  | 1  |  |
| D,A  | US-A-5 173 442 (CAREY DAVID H) 22 December<br>1992<br>* the whole document *  | 1  |  |
|  |   |  | TECHNICAL FIELDS<br>SEARCHED (Int.Cl.6)      |
|  |   |  | H01L   |
| The present search report has been drawn up for all claims   |   |  |  |
| Place of search<br>THE HAGUE   |   | Date of completion of the search<br>9 January 1997 | Examiner<br>Königstein, C                    |
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